

Garant

Indexable insert for turning DC.T 070204, for medium machining, Grade: HB7140-2

**Order data**

Order number	260452 HB7140-2
GTIN	4067263315667
Item class	21G

Technical description

Cutting conditions	heavily interrupted
Coating	coated
ISO code indexable insert	DCMT070204
Cutting depth a_p	0.5 - 2.5 mm
Tool material	Carbide
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Tolerance	M
Number of changes/inserts	2
Cutting speed v_c main application	60 - 200 m/min

Grade	HB7140-2
Feed f	0.1 - 0.4 mm/rev.
Main application	M
Chip breaker	VM
Type of product	Indexable insert for turning